



泉州汇新闽达机械制造有限公司

QUANZHOU HUIXINMINDA MACHINERY MANUFACTURING CO.,LTD

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泉州汇新闽达机械制造有限公司

**HUIXINMINDA
MACHINERY
FORGED TOOTH**



公司简介

Company Profile

泉州汇新闻达机械制造有限公司成立于 2014 年，前身为成立于 1985 年的泉州华达机械制造有限公司，专注于研究，生产各种锻造产品，2014 年起专注于斗齿及工程机械配件的研发，生产，销售和服务。

我司的斗齿、齿座、耐磨块等系列产品采用高精密锻造工艺，产品经过热处理后，确保其具有高精度，质量稳定和耐磨的特性，产品广泛应用于小松、卡特、斗山、沃尔沃、三一，徐工等知名品牌及。主要用于市政建设、矿山行业、道路施工、厂房建设等。

我司拥有 3 万平方米的专用厂房，200 个员工，其中专业的技术人员 15 人，公司人员稳定，有超过 30% 的员工在公司工作超过 5 年以上。我司拥有各种锻造设备，机加工设备，热处理设备等，提供从原料到成品的一站式解决方案，并获得 ISO90001 质量管理体系。

我司秉持严格的质量管控过程，拥有各类检测设备及专用检验实验室，确保产品的品质持续可控。

截止当前，我司产品畅销全国各地，并出口到东南亚，南美洲和欧美国家，基于稳定的质量和出色的产品性能，获得客户的积极反馈。

泉州汇新闻达机械制造有限公司，拥有专业的员工，设备，严苛的质量保障体系，致力于与客户共同发展，实现双赢，欢迎各界朋友莅临参观和指导。



Quanzhou HUIXINMINDA Machinery Manufacturing Co., Ltd was established in 2014. Its predecessor was Quanzhou Huada Machinery Manufacturing Co., Ltd., which was established in 1985. It focuses on research and production of various forging products. Since 2014, it has focused on the research and development, production, sales and service of bucket teeth and engineering machinery accessories.

Our bucket teeth, adapter, wear-resistant blocks and other series of products adopt high-precision forging technology. After heat treatment, the products are ensured to have high precision, stable quality and wear resistance. The products are widely used in well-known brands such as Komatsu, Caterpillar, Doosan, Volvo, Sany, and XCMG etc. They mainly used in municipal construction, mining industry, road construction, plant construction, etc.

Our company has a dedicated plant of 30,000 square meters, 200 employees, including 15 professional technicians, and a stable company staff. More than 30% of the employees have worked in the company for more than 5 years. Our company has various forging equipment, machining equipment, heat treatment equipment, etc., providing a one-stop solution from raw materials to finished products, and has obtained the ISO90001 quality management system.

Our company adheres to strict quality control process, has various testing equipment and special inspection laboratories to ensure that the quality of products can be continuously controlled.

Up to now, our products are sold well all over the country and exported to Southeast Asia, South America and European and American countries. Based on stable quality and excellent product performance, we have received positive feedback from customers.

Quanzhou HUIXINMINDA Machinery Manufacturing Co., Ltd. has professional staff, equipment, and a strict quality assurance system. It is committed to developing together with customers and achieving a win-win situation. Welcome to visit our factory!

公司发展历史 Company History

1985 年

始创于 1985 年，前身为泉州华达机械，专注锻造网架配件生产
Set up Quanzhou Huada Machinery, focusing on production of forging net grid parts

2002 年

2002 年成立徐州闽达分公司，建立网架配件，工程机械配件等销售网络
Set up Xuzhou Minda Branch. Set up forging net grid and construction machinery parts sales network

2014 年

2014 年成立汇新闽达机械，专注于锻造产品的研发和改进。
Established Huixin Minda Machinery, focus on development of forging parts technology and improvement

2015 年

2015 年成立斗齿研发部门，主要研发锻造斗齿和锻造齿座等锻造配件。
Established R&D department, main developed forged bucket teeth and adapter, and successfully developed

2018 年

2018 年斗齿产品逐步完善，稳定的质量和出色的性能表现，销售网络遍布国内
HXMD Forged Bucket Teeth products were gradually improved, with stable quality and excellent performance, and sales network spread all over the country.

2022 年

2022 年产品销往全球 30 多个国家，产品质量得到客户认可
Our products are sold to more than 30 countries around the world, and product quality is recognized by customers

2024 年

2024 年扩大厂房面积，引进先进设备，增产提效，研发更耐磨斗齿满足恶劣工作环境的要求
Expand the plant area, introduce advanced equipment, increase production and efficiency, and develop more wear-resistant bucket teeth to meet the requirements of harsh working environments

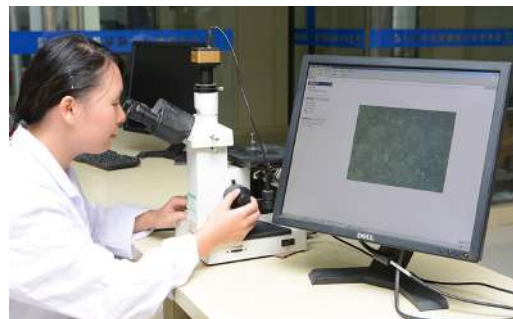
检测设备 Inspection Equipment



冲击试验机——Impact Testing Instrument



光谱分析仪——Spectrum Analyzer



金相显微镜——Metallographic Microscope



洛氏硬度计——Rockwell Hardness Tester

汇新闻达通过分级、严格的材料检验确定长期稳定的优秀供应商。

经过抗拉力试验、硬度试验等多道工序检验，确保产品质量，并定期送第三方权威机构检测。

HUIXINMINDA through classification, strict material inspection determines long-term stable excellent suppliers.

After multiple procedures inspection, like Anti-pull force test etc., hardness test, ensure product quality and submit for inspection to a third-party authority regularly.

热处理设备 Heat Treatment Equipment



我司采用全自动网带式热处理方式，产品硬度均匀，产品质量稳定。

Fully automatic mesh belt heat treatment method make products hardness is uniform and the products quality are stable.





小松斗齿系列
KOMATSU BUCKET TOOTH

序号	适用机型	零件号	重量 (KG)
1	PC60	PC60	1.8
2	PC60	P60RC	1.8
3	PC60	PC60TL	1.8
4	PC100	PC100	2.5
5	PC100	PC100RC	2.6
6	PC100	PC100TL	2.3
7	PC200	205-70-19570	4.2
8	PC200	205-70-19570RC	5.3
9	PC200	205-70-19570TL	5.2
10	PC300	207-70-14151RC	8.5
11	PC300	207-70-14151TL	8.2
12	PC400	208-70-14152RC	13.6
13	PC400	208-70-14152TL	14.0
14	PC650	209-70-54210RC	31.0
15	PC650	209-70-54210TL	25.5
16	D85	175-78-31320	16.2



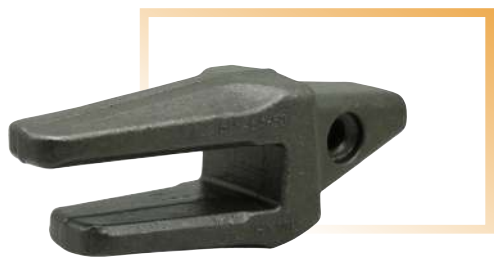
小松齿座系列
KOMATSU BUCKET ADAPTER

序号	适用机型	零件号	开口 (MM)	重量 (KG)	斗齿销尺寸
1	PC60	PC60	20	2.5	17*68
2	PC100	202-70-12140	25	3.3	19*78
3	PC200	205-939-7120	30	7.8	25*100
4	PC200	205-939-7120	35	7.7	25*100
5	PC200	205-939-7120	40	7.4	25*100
6	PC300	207-939-5120	40	12.8	25*120
7	PC300	207-939-5120	50	11.7	25*120
8	PC400	208-929-3120	50	22.0	30*146
9	PC400	208-929-3120	60	21.0	30*146



卡特斗齿系列
CATERPILLAR BUCKET TOOTH

序号	适用机型	零件号	重量 (KG)
1	E305	1U3202RC	1.6
2	E312	1U3252RC	3.5
3	E312	1U3252	2.9
4	E312	1U3252TL	2.8
5	E315	1U3302RC	5.6
6	E315	1U3302	4.4
7	E315	1U3302TL	4.4
8	E320	1U3352RC	7.5
9	E320	1U3352	6.1
10	E320	1U3352TL	6.2
11	E325	7T3402RC	9.5
12	E330	9W8452RC	13.5
13	E330	9W8452TL	11.2
14	E345	9W8552RC	20.5
15	E345	9W8552TL	16.6
16	E365	6I6602RC	35.0
17	E365	6I6602TL	27.5
18	D9	4T5502	27.5



卡特齿座系列
CATERPILLAR BUCKET ADAPTER

序号	适用机型	零件号	开口 (MM)	重量 (KG)	斗齿销尺寸
1	E320	3G8354	40	8.6	19*105
2	E325	6I6404	50	14.1	22*120
3	E330	6I6464	50	20.6	24*135
4	E330	6I6404	60	19.5	24*135



斗山斗齿系列
DOOSAN BUCKET TOOTH

序号	适用机型	零件号	重量 (KG)
1	DH150	2713-1221RC	3.9
2	DH150	2713-1221	3.6
3	DH150	2713-1221TL	3.5
4	DH220	2713-1217RC	5.5
5	DH220	2713-1217	5.4
6	DH220	2713-1217TL	5.1
7	DH200	2713-9041RC	6.3
8	DH280	2713-9038RC	8.0
9	DH300	2713-1219RC	7.7
10	DH300	2713-1219TL	6.7
11	DH360	2713-0032RC	11.0
12	DH360	2713-0032TL	10.5
13	DH500	2713-1236RC	14.0
14	DH500	2713-1236TL	14.3



斗山齿座系列
DOOSAN BUCKET ADAPTER

序号	适用机型	零件号	开口 (MM)	重量 (KG)	斗齿销尺寸
1	DH150	2713-1222	30	5.7	18*86
2	DH220	2713-1218	40	7.5	19*105
3	DH220	2713-1218	35	8.1	19*105
4	DH220	2713-1218	30	8.2	19*105
5	DH300	2713-1220	50	11.8	22*115
6	DH360	2713-0033	50	15.9	22*115
7	DH360	2713-0033	60	14.5	23*130



汇新闽达斗齿系列
 HXMD BUCKET TOOTH

序号	适用机型	零件号	重量 (KG)
1	EC210	V210RC	7.0
2	EC360	V360RC	14.5
3	EC360	V360TL	11.8
4	EC480	V480RC	16.5
5	EC480	V480TL	13.7
6	三一 55	LD55	1.8
7	三一 70	LD75RC	2.6
8	三一 70	LD75	2.4
9	LD700	LD700RC	35.0
10	LD700	LD700TL	25.0



汇新闽达斗齿系列
 HXMD BUCKET TOOTH

序号	适用机型	零件号	重量 (KG)
1	SK210	SK210RC	6.5
2	SK200	SK200RC	5.6
3	SK200	SK200	5.1
4	R350	61NA-31310RC	11.8
5	R215	61Q6-31310RC	6.9
6	EX350	TB00822RC	11.4
7	EX210	TB00705RC	6.9
8	18S	18S	1.5
9	18S	18SRC	1.4
10	22S	22S	1.6
11	25S	25S	2.5
12	25S	25SRC	2.2
13	30S	30S	2.7
14	U35	U35RC	1.8
15	U35	U35	1.8



汇新闽达挖斗配件系列
HXMD BUCKET PARTS

适用机型:

小松, 卡特, 沃尔沃, 斗山, 日立, 现代, 神钢, 徐工, 柳工, 三一, 利勃海尔, 凯斯, 约翰迪尔, 山猫等。

SUITABLE FOR ALL KINDS OF MACHINES

Komatsu, Caterpillar, Volvo, Doosan, Hitachi, Hyundai, Kobelco, XCMG, Liugong, Sany, Liebherr, Case, John Deere, Bobcat, etc.

汇新闽达为挖斗制造商及售后市场提供配件更换, 如斗齿, 斗根, 斗齿销, 刀角板, 耐磨块, L 型护块, U 型护块, 螺栓等。

HUXINMINDA provides replacement parts for bucket manufacturers and the aftermarket, such as bucket teeth, adapter, bucket tooth pins, side cutter, wear blocks, L heel shroud , U heel shroud, nut& bolts etc.



汇新闽达挖斗配件系列
HXMD BUCKET PARTS

序号	产品	描述	重量 (KG)
1	刀角	DH55	3.5
2	刀角	R60	6.3
3	刀角	DH150	16.2
4	刀角	SK260	22.0
5	刀角	PC200	20.4
6	吊钩	3T	1.2
7	吊钩	6T	2.3
8	吊钩	8T	2.9
9	吊钩	12T	5.8
10	U 型护块	4CM	2.7
11	L 型护块	L=10CM	4.5
12	L 型护块	L=14CM	6.7
13	耐磨块	340*80	3.5

汇新闻达挖斗

HXMD BUCKETS

汇新闻达可提供不同类型的挖斗，如水沟斗，土方斗，岩石斗，清洁斗，松土器，格栅斗等，我们有丰富的主机厂配套经验和强大研发团队，可以满足各样定制要求，适用于各种机型。

HXMD can provide different types of buckets, such as ditching bucket, standard bucket, rock bucket, cleaning bucket, ripper bucket, skeleton buckets, etc. We have rich experience in supporting OEMs and a strong R&D team, which can meet various customized requirements and are suitable for various models.



迷你挖斗
MINI BUCKET



土方斗
STANDARD BUCKET



岩石斗
ROCK BUCKET



格栅斗
SKELETON BUCKET



清沟斗
DITCHING BUCKET



倾斜斗
TILT BUCKET



松土器
RIPPER BUCKET



耙斗
RAKE



梯形斗
TRAPEZOIDAL BUCKET



千秋架
H LINK



连杆
I LINK



护链架
TRACK GUARD

汇新闻达挖斗

HXMD BUCKETS

适用机型如小松，卡特，沃尔沃，斗山，日立，现代，神钢，徐工，柳工，三一，利勃海尔，凯斯，约翰迪尔，山猫等。

Applicable models include Komatsu, Caterpillar, Volvo, Doosan, Hitachi, Hyundai, Kobelco, XCMG, Liugong, Sany, Liebherr, Case, John Deere, Bobcat, etc